

Innovative Applications of PEEK in E-Bike Motors

Quiet, Efficient, and Durable Motor Solutions

PEEK Gears

used in Mid-Drive Motor





JUNDE PEEK, a subsidiary of Jiangsu Junhua HPP Co., Ltd., offers full-industry-chain PEEK application solutions: ☒ Raw Material Production ☒ Semi-Finished Product Preparation ☒ Precision Injection Molding ☒ CNC Machining

Leveraging 18 years of R&D and manufacturing experience in high-performance specialty engineering materials from Junhua Co., Ltd., our products are ISO 13485 and ISO 9001 certified, and widely applied in e-bikes, aerospace, medical, and new energy sectors.



Main PEEK Grades and Their Typical Performance Metrics

PEEK (Polyether ether ketone) is a high-performance specialty engineering thermoplastic. Its molecular structure, featuring aromatic rings and ether linkages, grants it outstanding heat resistance, mechanical strength, and chemical stability—making it the ideal choice for upgrading e-bike motors.

We offer a comprehensive range of professional grades to meet the demands of various components.

| Performance Categories | PEEK5600G | PEEK5600CF30 | PEEK5600GF30 | PEEK5600CF30-GQ | PEEK5600SWR |
|--|-----------|--------------|--------------|-----------------|-------------|
| Density (g/cm ³) | 1.30 | 1.40 | 1.50 | 1.40 | 1.42 |
| Tensile Strength (MPa) | 95 | 250 | 180 | 260 | 170 |
| Tensile Modulus (GPa) | 4.0 | 23 | 12.5 | 24 | 13 |
| Elongation at Break (%) | 25 | 4.5 | 4.5 | 5 | 4 |
| Flexural Strength (MPa) | 169 | 350 | 280 | 390 | 270 |
| Flexural Modulus (GPa) | 4.2 | 18 | 11.5 | 16 | 10 |
| Charpy Impact Strength (Unnotched) KJ/m ² | No break | 45 | 50 | 45 | 30 |
| Izod Impact Strength (Notched) KJ/m ² | 6 | 9 | 9 | 9 | / |
| Water Absorption (24h, %) | 0.05 | 0.05 | 0.3 | 0.05 | 0.3 |
| Rockwell Hardness | 50(HRE) | 75(HRE) | 70(HRE) | 80(HRE) | 69(HRE) |
| Coefficient of Friction | 0.30-0.35 | 0.25-0.3 | 0.25-0.55 | 0.25-0.3 | 0.1~0.2 |
| Wear Rate (mg/h) | 0.4 | 0.35 | 0.23 | 0.25 | 0.13 |
| Heat Deflection Temperature (°C) | 155 | 330 | 330 | 335 | 330 |

PEEK Applications in Mid-Drive Motor Products



Mid-Drive Motor Gear
Grade: PEEK5600G



Mid-Drive Motor Gear
Grade: PEEK5600CF30



Mid-Drive Motor Gear
Grade: PEEK5600G

PEEK Gear

used in mid-drive motor



Torque Testing of PEEK Motor Gear

Evaluates the gear's mechanical strength, deformation resistance, and durability by applying rotational torque.

Module 1, 41 Teeth

Left-Hand Helical, 16mm Face Width

Single Tooth Load Capacity: **36.1 N·m**



PEEK Applications in Hub Motor Products



Hub Motor Gear
Grade: PEEK5600G



Hub Motor Gear
Grade: PEEK5600G

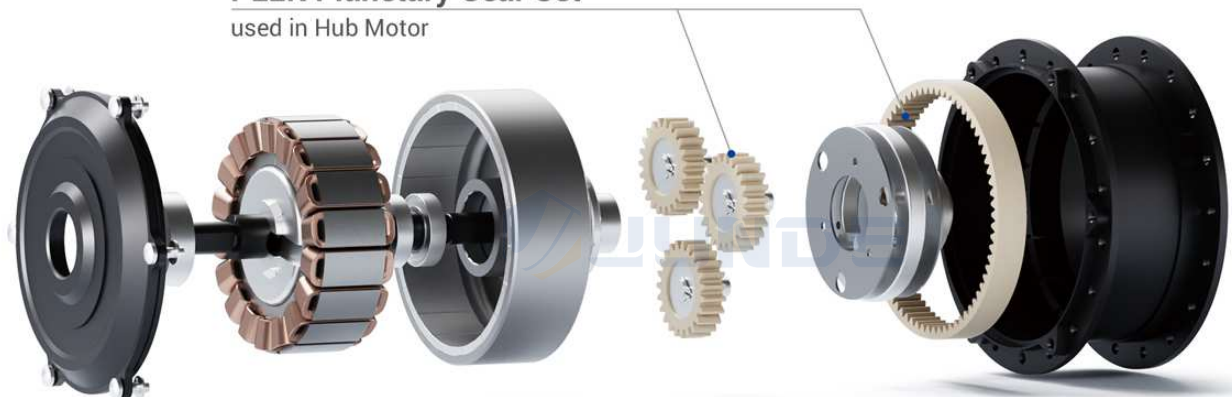


Hub Motor Gear
Grade: PEEK5600G



Planetary Gear Set of Hub Motor
Grade: PEEK5600G

PEEK Planetary Gear Set used in Hub Motor



Unlock Next-Gen E-Bike Motors: PEEK's High Performance Edge.

Core Challenges in E-Bike Motors

High-Temperature Stress

Continuous motor operation exceeds 150°C

Conventional plastics (e.g., POM/PA66) soften and deform under heat

Metal parts expand with heat, compromising precision

Weight Burden

Metal components increase overall bike weight

Reduced battery range

Lower handling flexibility

Limited Service Life

Traditional materials wear quickly under prolonged load

Humid environments accelerate material aging

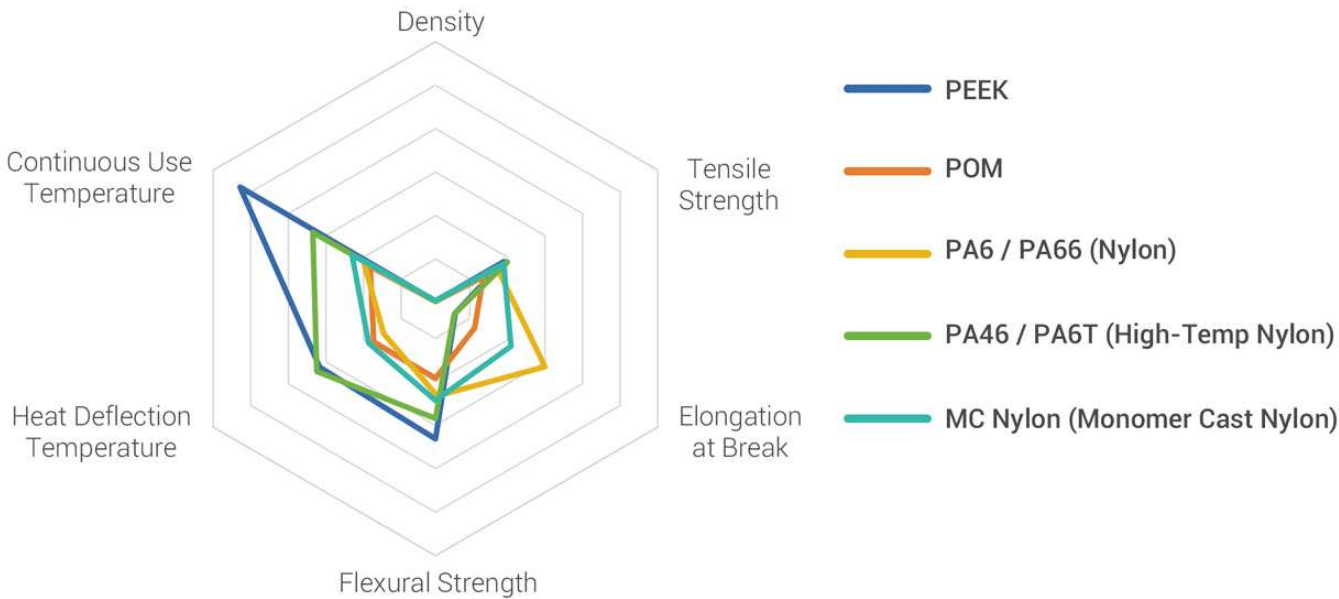
Lubrication Issues

Grease evaporation causes increased wear

Regular maintenance raises operational costs

Grease contamination affects system cleanliness

Performance Comparison: PEEK vs. Traditional Materials



| Performance Categories | PEEK | POM | PA6/PA66(Nylon) | PA46/PA6T(High-Temp Nylon) | MC Nylon(Monomer Cast Nylon) |
|-----------------------------|------|------|-----------------|----------------------------|------------------------------|
| Density | 1.3 | 1.42 | 1.13 | 1.25 | 1.16 |
| Tensile Strength | 95 | 65 | 80 | 100 | 90 |
| Elongation at Break | 25 | 50 | 150 | 25 | 100 |
| Flexural Strength | 155 | 85 | 110 | 135 | 115 |
| Heat Deflection Temperature | 155 | 85 | 70 | 160 | 90 |
| Continuous Use Temperature | 260 | 90 | 100 | 165 | 110 |

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